



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5607-041
Job Sheet 170863



Part No: D5607-041

Job Qty: 5 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/23/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG D5607 REV.A IPP REV:A NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		2/8/18	0.00	0.00	Start Up Waterjet		DL 18/02/11
100	Waterjet	5 pcs		2/8/18	0.00	0.45	Waterjet1		DL 18/02/11
110	QC	5 pcs		2/8/18	0.00	0.00	QC2 Waterjet-3		DL 18/02/11
120	QC	5 pcs		2/8/18	0.00	0.00	QC8-4		38
130	Small Fab	5 pcs		2/8/18	0.00	1.25	Small Fab-5		9-88 DAS
140	QC	5 pcs		2/8/18	0.00	0.00	QC5		38
150	HandFinish	5 pcs		2/8/18	0.00	0.50	HandFinish1		SA 18-03-12
160	QC	5 pcs		2/8/18	0.00	0.00	QC7-5		MAR 16 2018
200	SprayPaint	5 pcs		2/8/18	0.00	0.83	Spray Paint		MAR 26 2018
210	QC	5 pcs		2/8/18	0.00	0.00	QC14		38
220	Small Fab	5 pcs		2/9/18	0.00	0.50	Small Fab-9		7-88 DAS
230	QC	5 pcs		2/9/18	0.00	0.00	QC5		38
240	Packaging	5 pcs		2/9/18	0.00	0.00	Packaging3-2		APR 01 2018
250	QC21-SA	5 Ea		2/9/18	0.00	0.00	QC21		APR 02 2018

Part Op 100 - 1-Cut D5607-1F as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - 1- C'sink doubler as per dwg 2- Bend doubler as per dwg

140 - QC5- Inspect part completeness to step on W/O

200 - PRIME AS PER DWG NOTE 2, QSI005 4.1 BATCH: 138646 Tempo Grey

220 - INSTALL ANCHOR NUT

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.3800 sf (.076 ea)	90-Start up Operation	
MS20426AD4.5	Rivet	10 Ea (2 ea)	220-Small Fab	F125445-4
MS21073L5	Anchor Nut	5 Ea (1 ea)	220-Small Fab	336488-4
				5024475-4

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-Mac ☐ Thermof ☐ Tube ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Packaging ☐ Supplier ☐ Engineering Quality Other ☐ Engineering Quality Other ☐																																											
Date: _____		Step #: _____		_____ (QSI042) Approval																																											
Description Work Order Deviation																																															
 S041122 Bracket Assembly																																															
DART AEROSPACE S041122 Bracket Assembly PART NO: D5607-041 Original Serial #: S041122 Revision: Operation: Change No:																																															
Start up Operation 02/11/18 Job No: 170863																																															
Completed By _____																																															
Hand / Supervisor approval Verification _____																																															
QC / QA Coordinator Approval _____																																															
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